

Inventory model optimization for supplier-manufacturer-retailer system with rework and waste disposal

Publication Name	IOP Conference Series: Materials Science and Engineering
Quartile	4
Creator	DwicaHyani A.
Page	
Issn	17578981
Volume	273
Cover Date	2017-11-28
Cover Display Date	28 November 2017
Doi	10.1088/1757-899X/245/1/012016
Citedby Count	1
Aggregation Type	Conference Proceedin
Url	https://www.scopus.com/record/display.uri?eid=2-s2.0-85038421255&origin=resultslist&sort=plf-f
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