Application of Lean Manufacturing to Minimize Production Cycle Time in the Aluminum Furniture Division

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Abstract	
Authors	I Prakoso, AA Sibarani
Journal Name	JIE Scientific Journal on Research and Application of Industrial System 9 (1Â …, 2024
Publish Year	2024
Citation	(not set)
Url	https://scholar.google.com/scholar?q=+intitle:"Application of Lean Manufacturing to Minimize Production Cycle Time in the Aluminum Furniture Division"
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