Formula optimization and quantitative descriptive analysis of instant porridge made from tiwul flour

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Abstract	
Authors	SD Astuti, Prihananto, G Wijanarko
Journal Name	The 4th International symposium on processing of foods, vegetables, and …, 2018
Publish Year	2018
Citation	(not set)
Url	https://scholar.google.com/scholar?q=+intitle:"Formula optimization and quantitative descriptive analysis of instant porridge made from tiwul flour"
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